



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3589-041
Job Sheet 197250



Part No: D3589-041

Job Qty: 2 pcs

Part Name: Latch Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/3/19

Job Tracking No:

Due Date: 7/24/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A new issue 08-06-05 DD verified by:ec IPP RevB: revise process as per coss DD 10.01.18 verified by:EC IPP REV:C 12.07.23 AS PER REV.C DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	2 pcs	7/24/19	7/24/19	0.00	6.25	Large Fab - 1		ML
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
110	QC 9	2 pcs	7/24/19	7/24/19	0.00	0.00	QC 9 - 10		EL
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	2 pcs	7/24/19	7/24/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Container No: S204964



Part: D3589-041

Job No: 197250

Serial No/Batch: S204964

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 06/13/19

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				QC 5 - 9						
				QC 5 - 50	62					
				QC 5 - 30						
				QC 5 - 40						
130 Small Fab - 2 - B4B	2 pcs	7/24/19	0.00 0.80	Small Fab - 1 - B4B	Smb 19/8/19					
				Small Fab - 2 - B4B						
				Small Fab - 3 - B4B						
				Small Fab - 4 - B4B						
				Small Fab - 5 - B4B						
				Small Fab - 6 - B4B						
				Small Fab - 7 - B4B						
140 QC 5	2 pcs	7/24/19	0.00 0.00	QC 5 - 10						
				QC 5 - 12						
				QC 5 - 17						
				QC 5 - 18						
				QC 5 - 19						
				QC 5 - 22						
				QC 5 - 24						
				QC 5 - 3						
				QC 5 - 43						
				QC 5 - 49						
				QC 5 - 51						
				QC 5 - 58						
				QC 5 - 68						
				QC 5 - 9						
				QC 5 - 50						
				QC 5 - 30						
				QC 5 - 40						
				150 Packaging 3-1 - Stock - B4B	2 pcs	7/24/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 40 9-89 AUG 14 2019	
Packaging 3 - 2 - B4B										
Packaging 3 - 3 - B4B										
Packaging 3 - 4 - B4B										
Packaging 3 - 5 - B4B										
Packaging 3 - 6 - B4B										
Packaging 3 - 7 - B4B										
Packaging 3 - 8 - B4B										
Packaging 3 - 9 - B4B										
Packaging 3 - 10 - B4B										
Packaging 3 - 11 - B4B										
Packaging 3 - 12 - B4B										
Packaging 3 - 13 - B4B										
Packaging 3 - 14 - B4B										
Packaging 3 - 15 - B4B										
Packaging 3 - 16 - B4B										
Packaging 3 - 17 - B4B										
Packaging 3 - 18 - B4B										
Packaging 3 - 19 - B4B										
Packaging 3 - 20 - B4B										
Packaging 3 - 21 - B4B										
Packaging 3 - 22 - B4B										
Packaging 3 - 23 - B4B										
Packaging 3 - 24 - B4B										
Packaging 3 - 25 - B4B										
Packaging 3 - 26 - B4B										
Packaging 3 - 27 - B4B										
Packaging 3 - 28 - B4B										
Packaging 3 - 29 - B4B										
Packaging 3 - 30 - B4B										
Packaging 3 - 31 - B4B										
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					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	2 pcs	7/24/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - (Weld per dwg A/R S.S. rod Batch: M138973)
 Descriptions: 110 - (QC9- Inspect visual per QSI004- Fusion Welds)
 120 - (QC5- Inspect part completeness to step on W/O)
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

DAG
21
9-89

AUG 14 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3589-1	Arm	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>S203739</u>
D3589-11	Fwd Guide Plate	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>DAG S045851</u>
D3589-13	Lug	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>S052490</u>
D3589-23	Arm Guide	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>6057998</u>
D3589-3	Arm Guide	4 pcs (2 ea)	100-Large Fab - Welded Assy-1	<u>S062023</u>
D3589-7	Aft Guide Plate	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>S045856</u>
D3589-9	Fwd Guide Plate	2 pcs (1 ea)	100-Large Fab - Welded Assy-1	<u>S045030</u>
D3589-15	Link	4 pcs (2 ea)	130-Small Fab - 2 - B4B	<u>S202574</u>
MS20392-1C7	Pin	4 Ea (2 ea)	130-Small Fab - 2 - B4B	<u>Fm134488</u>
MS24665-1010	Cotter Pin	4 Ea (2 ea)	130-Small Fab - 2 - B4B	<u>F108335</u>
NAS1149DN432J	Washer	8 Ea (4 ea)	130-Small Fab - 2 - B4B	<u>S094599</u>

W ADD-7
ST314
ST288
ST265

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3589-1	2	2	0
	D3589-11	2	7	0
	D3589-13	4	31	0
	D3589-23	4	17	0
	D3589-3	4	21	0
	D3589-7	2	2	0
	D3589-9	2	4	0
130-Small Fab - 2 - B4B	D3589-15	4	3	0
	MS20392-1C7	4	31	0
	MS24665-1010	4	121	0
	NAS1149DN432J	8	113	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					